



TB5G

TRUE BLUE PAINT GUN CLEANER

TB5G True Blue Paint Gun Cleaner is a urethane grade industrial solvent, used in automatic spray gun cleaning devices. This extra strong, fast acting cleaner has double the active solvent found in lacquer thinners. TB5G evaporates at a slower rate, giving off less fumes while lasting longer. This rich solvent helps preserve equipment pump and filters, with its non-corrosive and non-coagulating formula.

Preparation

Wash area to be primed with soap and water to remove contaminants that solvent based cleaners cannot remove effectively. Wipe area clean with **PC-900 Pre Prep Wax & Grease Remover**. Sand surface with 180-220 grit sandpaper to remove corrosion, and clean with **PC-800 Pre Paint Cleaner**.

Primer Application

Mix 4 parts **PC-38 Heavy Fill Primer** with 1 part **PC-38A Activator**. Mix thoroughly, do not shake. Apply 2-3 wet coats. Allow a 15 minute flash time between coats. Allow 1-2 hours of drying time before sanding. Sand with 400-800 grit sandpaper and reclean with **PC-800 Pre Paint Cleaner**. Follow paint manufacturers recommendations.



Sealer Application

Mix 4 parts **PC-38 Heavy Fill Primer** with 1 part **PC-38A Activator**. Once catalyzed, add 10% to 25% **PC-870 - PC-895 Reducer**. Mix thoroughly, do not shake. Apply 2 wet coats. Allow 10-15 minute flash time between coats. May be tinted with up to 10% primer tint or basecoat toner. Allow 15 minute flash time before applying first coat of color. Follow paint manufacturers recommendations.

Basecoat Application

Mix 1 part basecoat with 1 part **PC-860 to PC-895 Urethane Reducer**. Apply 2-3 medium coats or until uniform hiding and color match are achieved. Allow a flash time of 5-10 minutes between each coat. Allow the final coat of color to flash off for 15-30 minutes before applying. Base coat must be clearcoated within 24 hours.



Clean HVLP spray gun and cup in a device that recirculates solvents during cleaning, that collects used solvent and minimizes evaporation. Do not leave catalyzed in spray gun longer than 1 1/2 hours. Use of solvent resistant gloves is recommended. Use protective eyewear to protect eyes. Before replacing old and dirty solvent, the addition of **PC-200 Gun Wash Booster** may be added to the recycle machine to boost cleaning power. Always dispose hazardous waste accordance with local and federal laws and regulations.